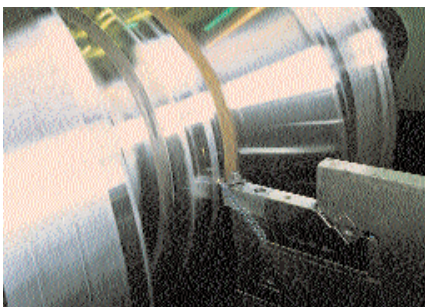


WBN 101

The Specialist for Roll Turning



The SPK-WURBON® grade WBN 101 is customized for turning rolls. The WBN 101 offers high hardness, also at high temperatures and wear resistance in combination with excellent toughness.

Owing to these features and to the grade's extraordinarily high reliability,

machining time per piece and production cost can be reduced significantly.

The SPK-WURBON® grade WBN 101 is the cutting material which enables you to increase your productivity and adds value in roll turning.

RANGE OF APPLICATIONS

Machining of hard rolls made of

- ◆ nodular cast iron
- ◆ chilled cast iron
- ◆ cast steel
- ◆ chromium steel

RECOMMENDED CUTTING DATA

$v_c = 100 - 300 \text{ m/min}$
 $f = 0,1 - 0,6 \text{ mm}$
 $a_p = 0,5 - 5,0 \text{ mm}$

DIRECT LINE

for information:

E-Mail: cutting_tools@ceramtec.de

Phone: +49 – 71 63 – 1 66-239

Machining Solutions for Value Creation

Coherent and matching machining solutions always offer the highest potentials of value creation. Such potential must be opened up individually. For this, a strong partner is needed who apart from technological aspects will also consider the economic components of solutions.

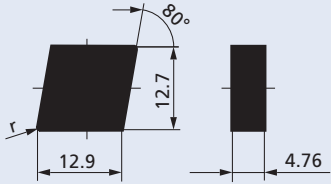
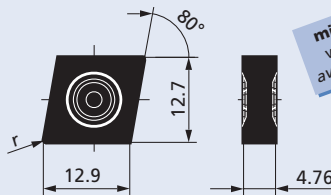
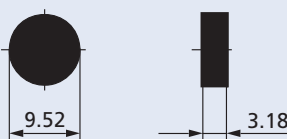
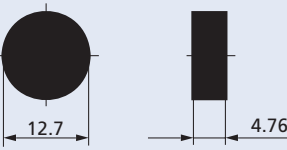
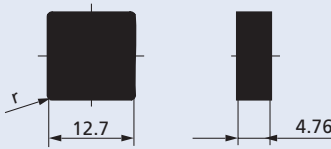
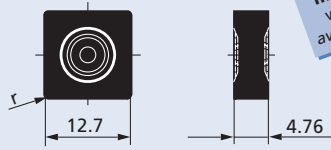
To SPK Cutting Tools of CeramTec AG this is a self-evident truth - after all, value creation in machining is our favourite topic.

For detailed information
please get in touch with us

Basisprogramm WBN 101

Basic range WBN 101

Programme de base WBN 101

Schneidplatte Insert Plaquette de coupe	ISO	Sorte Grade Nuance	SPK-Best. Nr. SPK ref. no. N° de réf. SPK
CNMN 1204 .. T - S 	CNMN 12 04 08 T - S	WBN 101	20.50.027.04.1
	CNMN 12 04 12 T - S	WBN 101	20.50.028.04.1
	CNMN 12 04 16 T - S	WBN 101	20.50.029.04.1
CNMX 1204 .. T - S  <p>mit IKS-PRO-Mulde with IKS-PRO notch avec empreinte IKS-PRO</p>	CNMX 12 04 12 T - S	WBN 101	20.50.067.04.1
	CNMX 12 04 16 T - S	WBN 101	20.50.068.04.1
RNMN 0903 .. T - S 	RNMN 09 03 00 T - S	WBN 101	20.40.004.04.1
RNMN 1204 .. T - S 	RNMN 12 04 00 T - S	WBN 101	20.40.015.04.1
SNMN 1204 .. T - S 	SNMN 12 04 08 T - S	WBN 101	20.10.029.04.1
	SNMN 12 04 12 T - S	WBN 101	20.10.030.04.1
	SNMN 12 04 16 T - S	WBN 101	20.10.031.04.1
SNMX 1204 .. T - S  <p>mit IKS-PRO-Mulde with IKS-PRO notch avec empreinte IKS-PRO</p>	SNMX 12 04 12 T - S	WBN 101	20.10.038.04.1
	SNMX 12 04 16 T - S	WBN 101	20.10.039.04.1

Weitere Geometrien und Fasenausführungen auf Anfrage

Further geometry and chamfer remarks on request

Autres géométries et réalisations de chanfrein sur demande